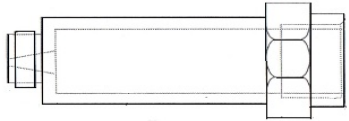
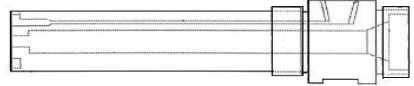


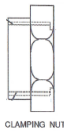




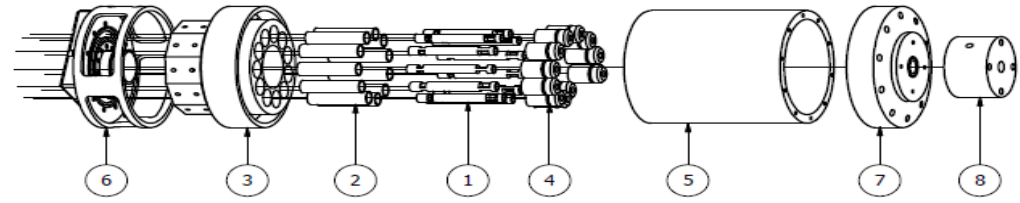
Secure Supplies Limited

skype daniel.donatelli
danieldonatelli@hotmail.com

www.securesupplies.biz

YX Precision Price offer FOB 27/07/2013



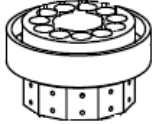

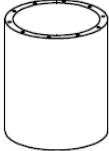
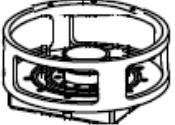


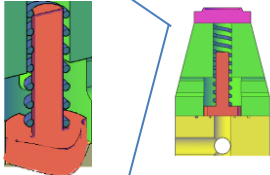

Picture	Part No	Injector Assembly	Material	Quantity Per Set	Part Size mm	Notes 2	Price	Time	Order Quantity
	Inject SM 1	Injector outer housing	Stainless Steel 316	1	OD 22.12*93.17		\$30.50		10
	Inject SM 2	Injector inner housing	Stainless Steel 316	1	OD 22.225*90.17		\$60		10
	Inject SM 3	Injector	Stainless Steel 316		OD 3.96*168.275		\$18		10
	Inject SM 4	Injector Retaiing Cap	Delrin Plastic	1	OD 17.53*9.27		\$4.50		10
	Inject SM 5	Injector Clamping Nut	Stainless Steel 316	1	OD 22.225*15.24		\$6.50		10
	Inject SM 6	Injector Ceramic Insert	Macor or similar	1	OD 14.35*131.445		tba		10
	Inject SM 7	Wire End Cap Threaded	Stainless Steel 316	1			\$4.50		10



\$124.00

x10

\$1,240.00

Picture	Part No	Cell Assembly	Material	Quantity Per Set	Part Size mm	Notes 2	Price	Time	Order Quantity
	Cell SM 1	Cell ANODE_INNER	Stainless Steel 316	11	OD 12.7*101.6	\$3.5*11=\$38.	\$38.50		110
	Cell SM 2	Cell CATHODE_OUTER	Stainless Steel 316	11	OD 19.05*69.85	\$2.2*11=\$24.	\$24.20		110
	Cell SM 3	Cell UPPER_BASE	Delrin Plastic	1	OD 177.8*101.6	\$65*1=\$65	\$65.00		10
	Cell SM 4	Cell CELL_CAP	Delrin Plastic	11	OD 25.4*38.1	\$2.1*11=\$23.	\$23.10		110
	Cell SM 5	Cell BODY_TUBE	Delrin Plastic	1	OD 165.1*185.42	\$60*1=\$60	\$60.00		10
	Cell SM 6	Cell LOWER_BASE	Delrin Plastic	1	OD 177.8*76.2	\$75*1=\$75	\$75.00		10
	Cell SM 7	Cell BODY_TOP	Delrin Plastic	1	OD 177.8*44.45	\$25*1=\$25	\$25.00		10
	Cell SM 8	Cell BODY_TOP_BLOCK	Delrin Plastic	1	OD 88.9*50.8	\$14*1=\$14	\$14.00		10
	Cell SM 9	Cell Pressure screw plung	Delrin Plastic	1					10
	Cell SM 10	Cell Pressue Cap	Delrin Plastic	1					10

What are the totals see right

Cell+injector

\$324.80	x10	\$3,240.80
\$448.80		\$4,480.80
per buyer (+tax & Shipping)		

RAW PRICE

NO PROFIT

This is ONE of the first real Deal raw cost offers back from lathes to produce these pcs.

That I know of..... first on RWG.

Cnc guys are willing to do Macor but we left it out of offer as material price too high open to ideas on alternates read my previous posts

The concept here is easy LETS Create the demand .

10 is a round number so 1 pc x 10 set of each , =10 people buyer we have 10 test beds

Precision is a variable, it is something we will see in the result, you should expect quality though this is a no refund project we hope all parts are perfect and if they are not we hope it advance you by having the part in hand 98% closer than not having any

Some and all we hope are complete to spec off drawings, of coarse there will be adpations and changes with every production run we do.

So I am looking for People who want to order these parts, global

I will invoice you with P Ay pal
or you can deposit to bank of america, hong kong or western union.

I have listed **with zero profit. As I believe that is what is required to get this moving**

Intention is you will order we will all review parts for spec and quality and fine tune drawing and cnc guys and adjust them post them and if need be and fine tune shipping system.
we do 1 -3 times and it should be smooth, and establish real knowledge

NOte

I think Stan USed 304 ss

But in this quote as

I am note sure of the interpretation of 304 outside of states I over spec'ed it to 316 so we could drop cost latter by making change here.

not a big thing but will improve if big volumes.

Dan

I will review other cnc millers at same time as I invite you all to do also.

At some point a price structure will be issued with factory price - wholesale and rrp at that point we should be installing

There will be a shipping charge and price may change during first 1-3 productions as we measure wastage and labor, we will do our best to avoid that. at all costs

There will be a tax most likely 7 %

shipping is by weight and will be advised when we look at packing for each lot. when we have finished weights

At any time you want to get out of a paid order you will be permitted too

That said please only order and pay if your serious and will try your best to stick to it as you know we are all struggling to get these things to happen. Stan never got this far

Dan danieldonatelli@hotmail.com skype . daniel.donatelli

I am completely open to ideas on how this should be done, any changes corrections etc all welcomed .

I Suggest you all chip in the first round and max out this run and than use the product from first round to raise orders and do the same again than we are moving !

IS there any cheaper than at raw cost ? no .

Even the cnc guys are doing favors here. GOD SPEED